



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D2581
Job Sheet 170238



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Part No: D2581

Job Qty: 50 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Waterjet		SC 18/01/17
100	Waterjet	50 pcs	1/18/18	1/18/18	0.00	2.44	Waterjet1		SC 18/01/17
120	QC	50 pcs	1/18/18	1/18/18	0.00	0.00	QC8		38
130	Brake NC	50 pcs	1/19/18	1/19/18	0.01	1.18	Brake NC 1		DAS 38
140	QC	50 pcs	1/19/18	1/19/18	0.00	0.00	QC5		38
150	Packaging	50 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3		JAN 24 2018
160	QC21-SA	50 Ea	1/19/18	1/19/18	0.00	0.00	QC21	W.K. WATERJET	21 9-09

Part Op 100 - 1-Cut as per Dwg D2581
Descriptions: 130 - Form as per dwg

JAN 24 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	1	11	0	0

503211

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Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327	0,328	
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190	0,191	
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740	0,750	
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586	3,598	
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836	2,847	
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985	1,994	
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240	0,250	

DART
AEROSPACE
S033599



Mounting Bracket

PART NO: D2581
Original Serial #: S033599
Revision:
Operation:
Change No:

Start up Operation

01/18/18

Job No: 170238

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